

**Green Ship Technology 2017**  
**Copenhagen, Denmark**

# **Alternative approaches to monitoring - 'Digital Twin' of vessel performance -**

24<sup>th</sup> March 2017

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MTI, NYK Group

# Outline

1. Introduction of NYK/MTI
2. IoT and Big data in NYK
3. Digital Twin
4. Digital Twin of vessel performance
5. Summary

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# NYK Corporate Profile

- NYK Line (Nippon Yusen Kaisha)
- Head Office: Tokyo, Japan
- Founded: September 29, 1885
- Business Scope:
  - Liner (Container) Service
  - Tramp and Specialized Carrier Services
  - Tankers and Gas Carrier Services
  - Logistics Service
  - Terminal and Harbor Transport Services
  - Air Cargo Transport Service
  - Cruise Ship Service
  - Offshore Service
- Employees: 34,270 (as of the end of March 2016)
- Revenues: \$ 22.7 billion (Fiscal 2015)



NYK Head Office in Tokyo

# NYK Fleet (as of the end of March 2016)



Containerships  
(including semi-  
containerships and others)  
99 vessels / 5,820,781 DWT



Bulk Carriers  
(Capesize)  
108 vessels / 21,248,606 DWT



Bulk Carriers  
(Panamax & Handysize)  
269 vessels / 16,411,393 DWT



Wood-chip Carriers  
47 vessels / 2,509,047 DWT



Cruise Ships  
1 Vessel / 7,548 DWT



Car Carriers  
119 vessels / 2,165,138 DWT



Tankers  
68 vessels / 11,030,601 DWT



LNG Carriers  
29 vessels / 2,176,681 DWT



Others  
42 vessels / 695,974 DWT

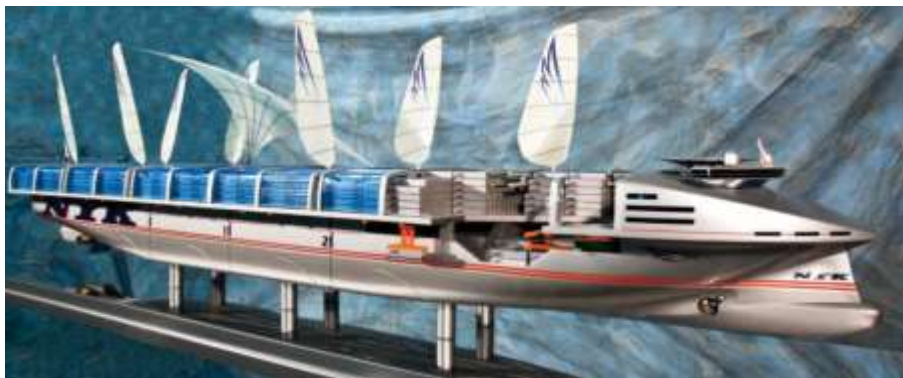
**782 vessels**  
**62,065,769Kt (DWT)**

# MTI (*Monohakobi* Technology Institute)

- strategic R&D arm of NYK Line -

<http://www.monohakobi.com/en/>

- Established : April 1, 2004
- Stockholder : NYK Line (100%)
- Number of employees : 62 (as of 1st April, 2016)
- Location
  - Head Office : 7th Fl., Yusen Building, Tokyo, Japan
  - MTI CO.,LTD. SINGAPORE BRANCH, Singapore
  - MTI YOKOHAMA LAB (Transportation Environment Lab), Yokohama, Japan

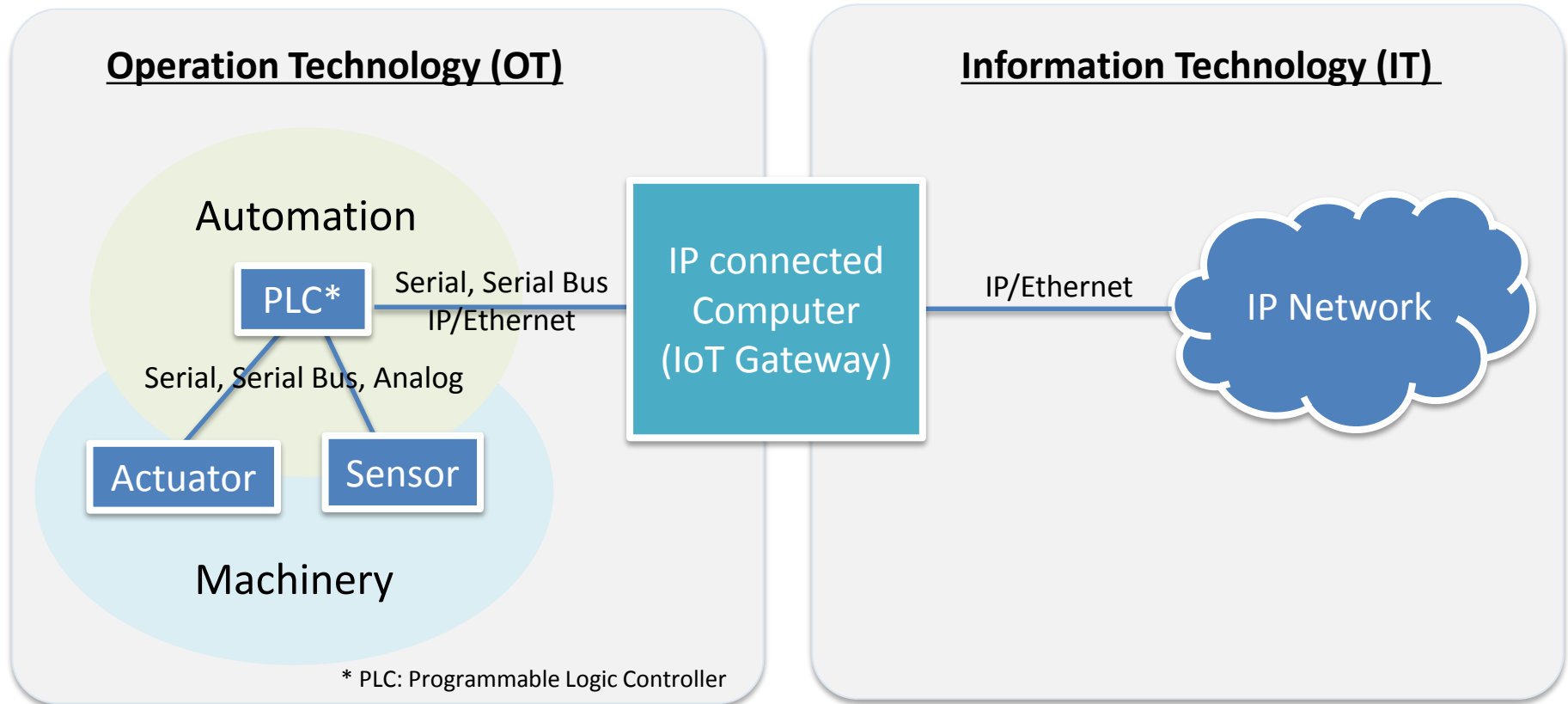


NYK SUPER ECO SHIP 2030 (Concept ship  
for the future 69% less CO2 emissions)

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# IoT (Internet of Things)



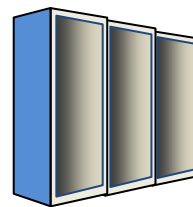
“Operation Technology (OT)” and “Information Technology (IT)” are to be bridged.  
The era of “transparency” where user can access the field data.



# IoT platform of NYK

## SIMS (Ship Information Management System)

SIMS IoT data  
+ SPAS manual data



Data Center

### SIMS Monitoring & Analysis at Shore



Operation  
(Tokyo, Singapore ...)

### Analysis report

#### Big data analysis

- Operational efficiency
- Performance
- Engine & plant condition



Technical Analysis  
(NYK, MTI)



Shore Dashboard

- For operation
- For ship manager

### SIMS Data Collection Onboard

Sat Com  
(VSAT, FBB)

### SIMS unit (IoT gateway)

- GPS
- Doppler log
- Anemometer
- Gyro Compass

VDR

Data Acquisition and  
Processing

Onboard dashboard

Motion sensor

<Navigation Bridge>

<Engine Room & Cargo>

- Main Engine
- Power plant
- Cargo control
- Auxiliary machineries

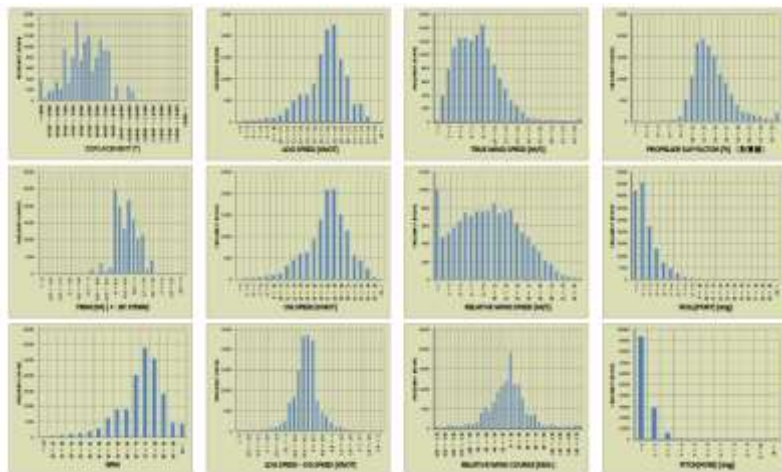
Integrated  
Automation  
System

# Potentials of utilizing IoT and Big data in shipping

Role	Function	Example applications
Ship owner	Technical management	<ul style="list-style-type: none"> <li>• Safety operation</li> <li>• Condition monitoring &amp; maintenance</li> <li>• Environmental regulation compliance</li> <li>• Hull &amp; propeller cleaning</li> <li>• Retrofit &amp; modification</li> </ul>
	New building	<ul style="list-style-type: none"> <li>• Design optimization</li> </ul>
Ship operator	Operation	<ul style="list-style-type: none"> <li>• Energy saving operation</li> <li>• Safe operation</li> <li>• Schedule management</li> </ul>
	Fleet planning	<ul style="list-style-type: none"> <li>• Fleet planning</li> <li>• Service planning</li> <li>• Chartering</li> </ul>

Other partners in value chains, such as cargo owners, shipyards, equipment manufacturers, and class societies, have also interests in ship IoT data to improve their operational efficiency.

# Energy saving hull modification



**23 % CO2 reduction  
was confirmed**

## Operational profile

- Speed, RPM, Power
- Draft, trim, displacement
- Weather
- Sea margin
- Etc.

## Energy saving modification

- Bulbous bow modification
- Install energy saving device (MT-FAST)
- Etc.

# Utilize IoT in shipping

## Target

- Prevent unpredicted downtime (**owner**)
- Reduce maintenance cost (**owner**)
- Energy efficiency in operation (**operator**)

## Measure

- Condition monitoring
- Big data analysis
- Support service engineer
- Intelligent machinery
  - Self diagnostics

## Change way of working !





# NYK/MTI's R&D activities for digitalization

- Open collaboration with industry partners -



**i-Shipping: Japanese government funding projects  
Ship IoT for safety (2016-2020)**



**Simulation of LNG cargo transport**

**Cargo crane condition monitoring**



**Collision avoidance  
and autonomous ship**

**Multi-layered  
Doppler log**



**Structural Health Monitoring**

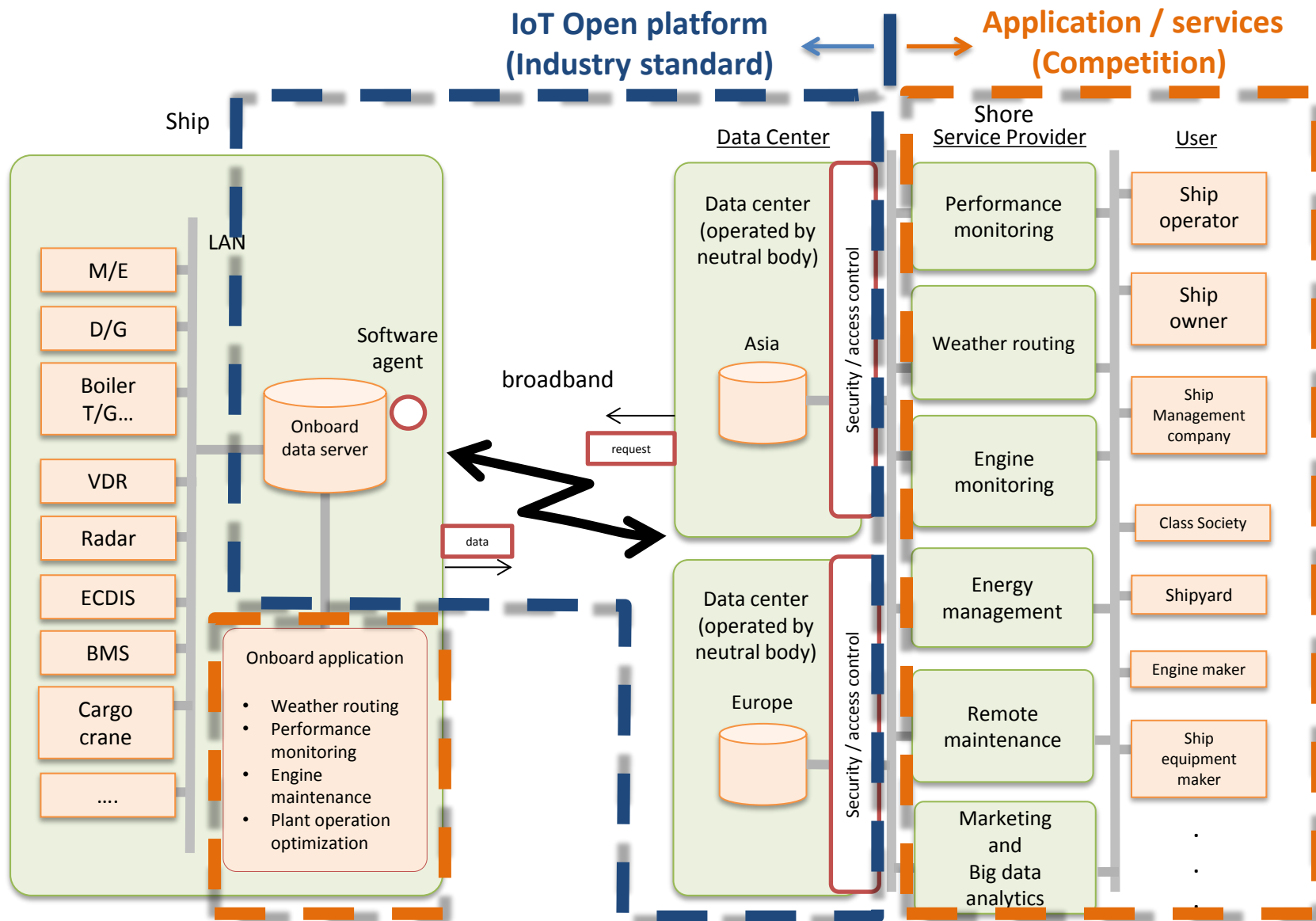


**Damage prevention of engine-  
power plant**

**Propulsive efficiency  
monitoring**



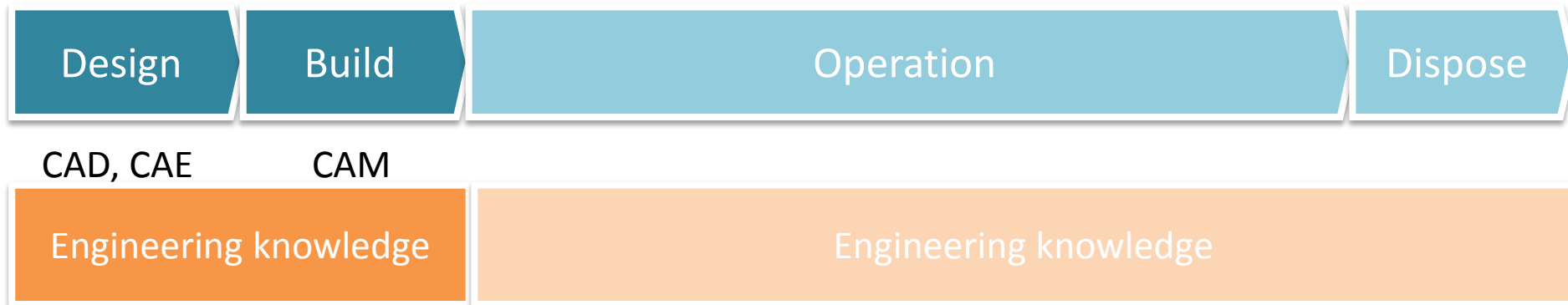
# Open platform for maritime industry



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# Engineering knowledge, simulations and tools have been used for design and production

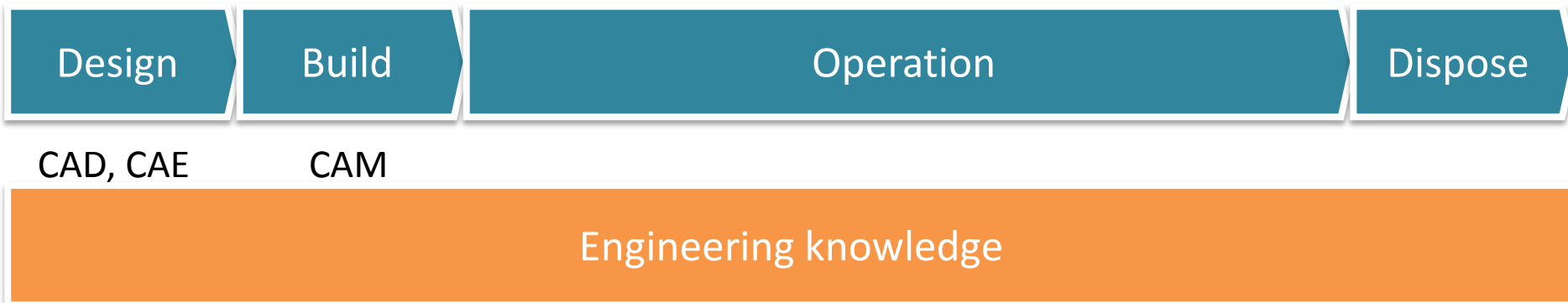


- Designers and engineers consider life cycle value of products
  - Manufacturability, usability, maintainability, disposability ...



## Era of IoT:

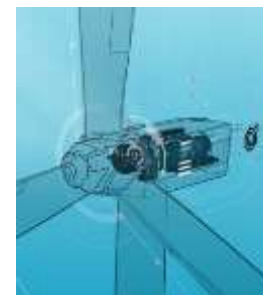
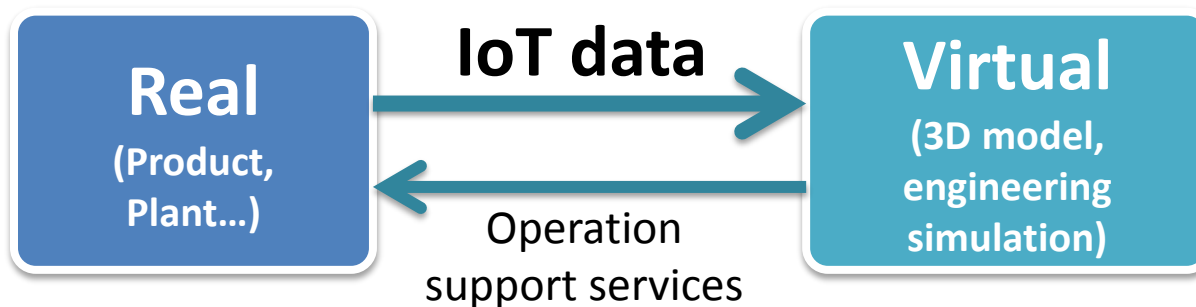
**Engineering knowledge, simulations and tools are now demanded through life cycle of products**



- Designers and engineers may provide engineering services to support operations
- IoT allow designers and engineers to access field data
- Operational efficiency will be improved by integrating existing good culture and engineering knowledge.

# Digital Twin

An approach of Product Lifecycle Management(PLM) to extend computer-based engineering capabilities to operations



Reference)

1. <http://www.gereports.com/post/119300678660/wind-in-the-cloud-how-the-digital-wind-farm-will/>
2. Michael Grieves, Virtually Perfect: Driving Innovative and Lean Products through Product Lifecycle Management (English Edition), 2012

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# Ship performance in service

6000TEU Container Ship

Wave height 5.5m, Wind speed 20m/s

BF scale 8, Head sea @ Trans-Pacific (Oakland, US – Tokyo, JP)



**@ engine rev. 55rpm**

<Calm sea performance>

speed: 14 knot

FOC\*: 45 ton/day

\* FOC: Fuel Oil Consumption



<Rough sea(BF8) performance>

speed: 8 knot

FOC: 60 ton/day

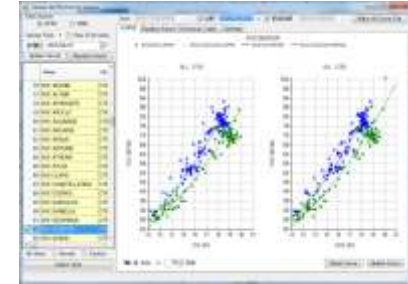
## Effecting factors

1. Weather (wind, wave and current), 2. Ship design (hull, propeller, engine), 3. Ship condition (draft, trim, cleanness of hull and propeller, aging effect)

# Model of vessel performance in service

## 1. Long term analysis

- Degradation of hull and propeller



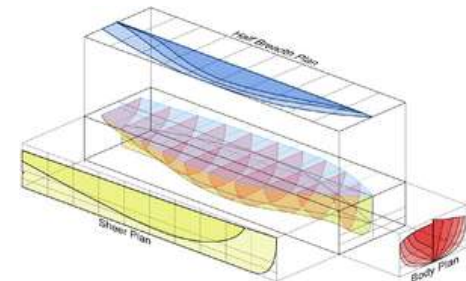
## 2. Draft and trim effect

- Tank test, CFD or estimation from IoT measurement data

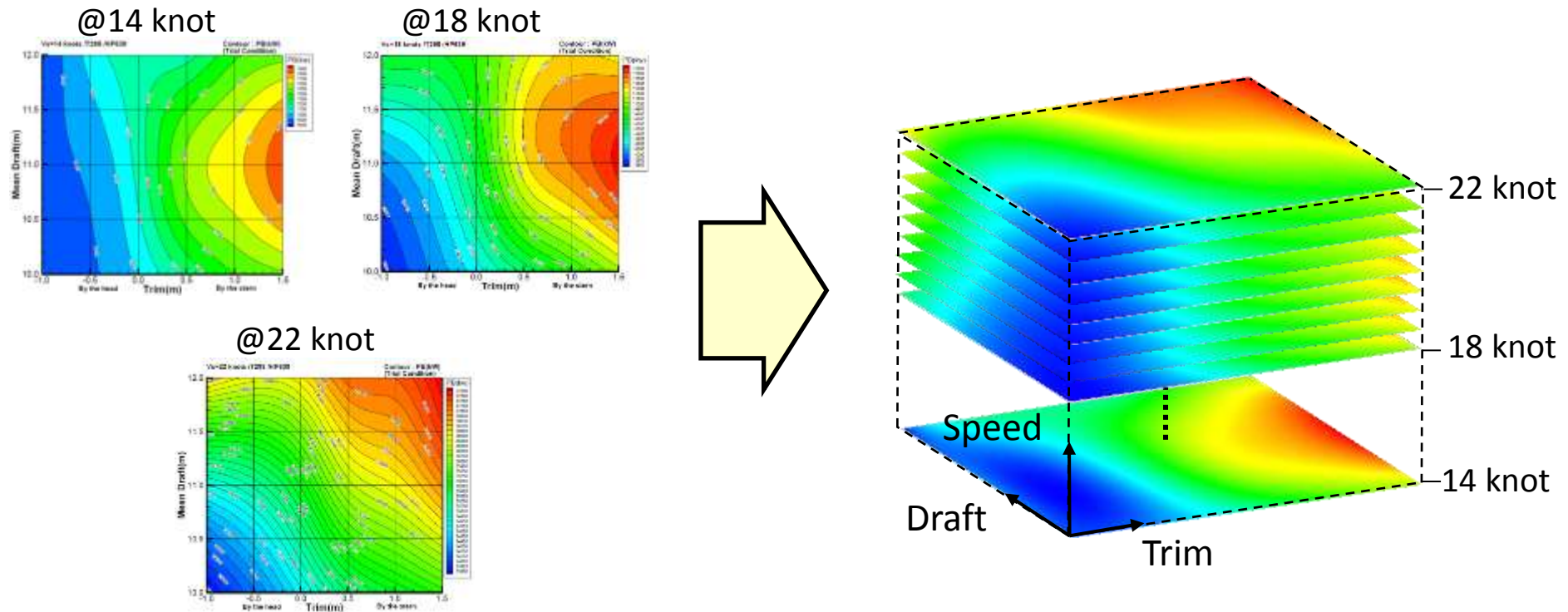


## 3. Wind and wave effect

- Theoretical calculation



# Continuous model to represent discrete performance data – draft and trim



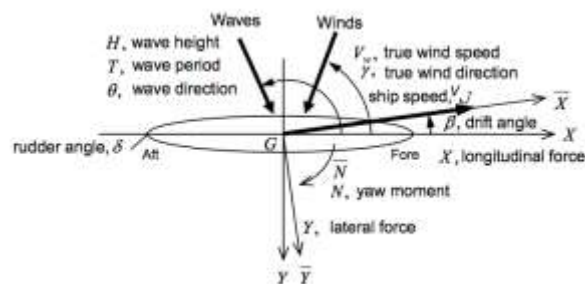
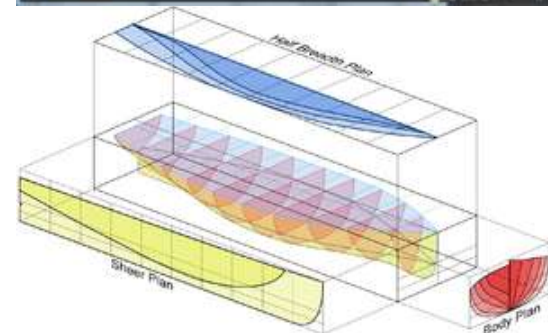
Extend 3-dimensional B-spline volume to multi-dimensional volume to represent continuous data (Joint research with AIST)



# Theoretical estimation of wind and wave effect (Joint research with NMRI)

## Considered forces and moments

1. Resistance in still water
2. Hydrodynamic forces and moments
3. Propeller thrust
4. Rudder forces and moment
5. Wind resistance
6. Added resistance in short crested irregular waves



$$X = X_0(V_S) + X_D(\beta) + (1-t)X_P(N_P, V_S) + X_R(\beta, \delta) + X_A(V_r, \gamma_r) - R_{AW}(V_S, \beta; H, T, \theta) \quad (27)$$

$$Y = Y_D(\beta) + Y_R(\beta, \delta) + Y_A(V_r, \gamma_r) \quad (28)$$

$$N = N_D(\beta) + N_R(\beta, \delta) + N_A(V_r, \gamma_r) \quad (29)$$

Reference) M. Tsujimoto, et.al,: Development of a Calculation Method for Fuel Consumption of Ships in Actual Seas With Performance Evaluation, ASME 2013 32nd International Conference on Ocean, Offshore and Arctic Engineering(OMAE),2013

# In-service ship performance model

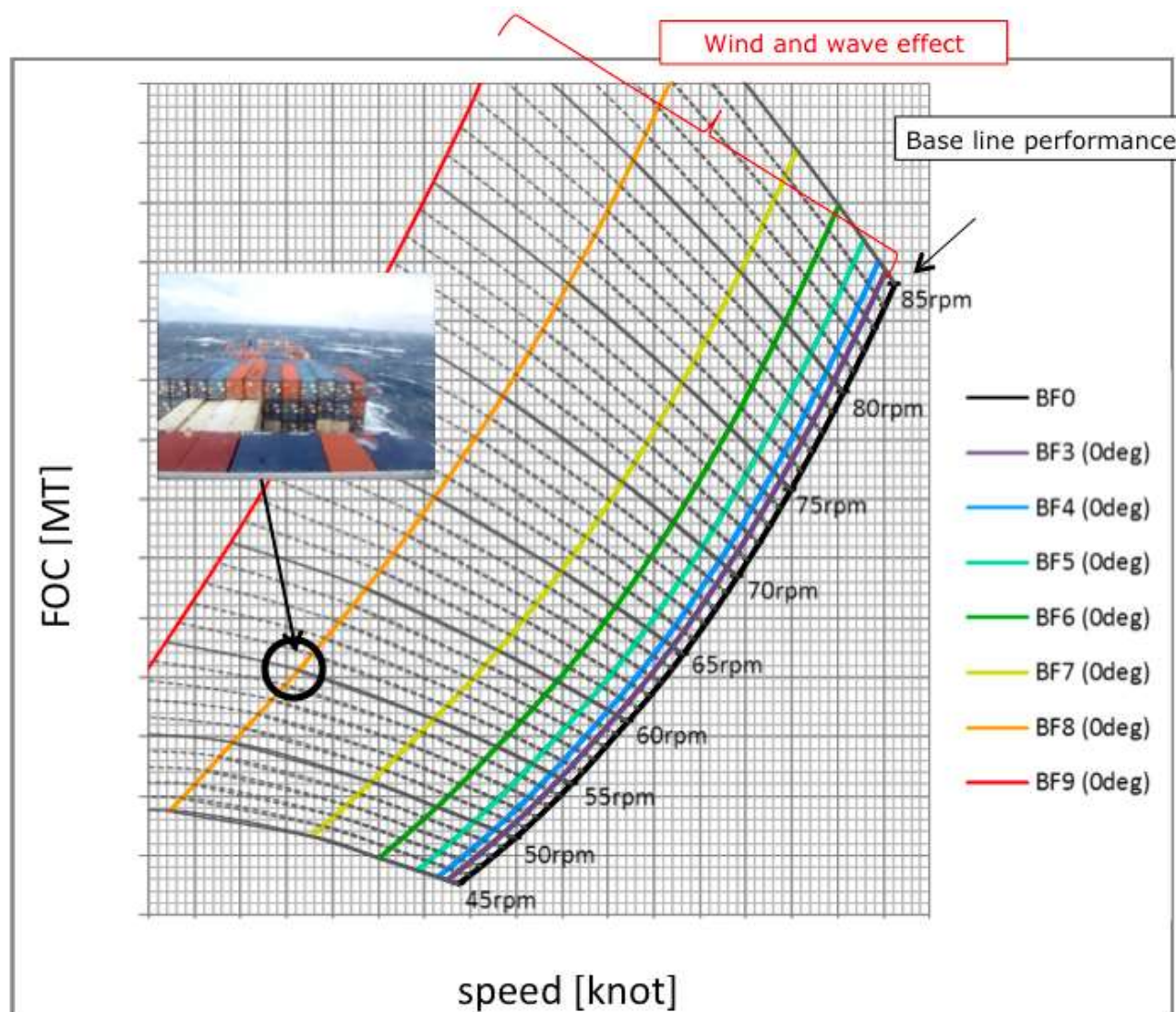
<Target vessel>  
6000TEU Container  
Draft 12m even



Sea condition  
Beaufort scale

	wind speed (m/s)	wave height (m)	wave period (sec)
BF0	0.0	0.0	0.0
BF3	4.5	0.6	3.0
BF4	6.8	1.0	3.9
BF5	9.4	2.0	5.5
BF6	12.4	3.0	6.7
BF7	15.6	4.0	7.7
BF8	19.0	5.5	9.1
BF9	22.7	7.0	10.2

0deg (wind, wave) – head sea

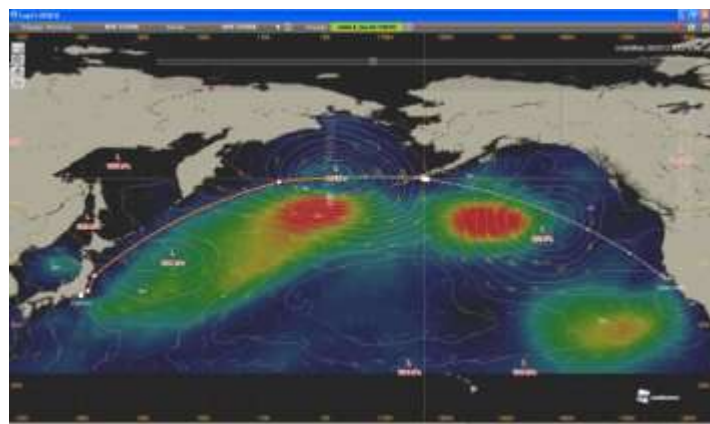




# An example of model valid

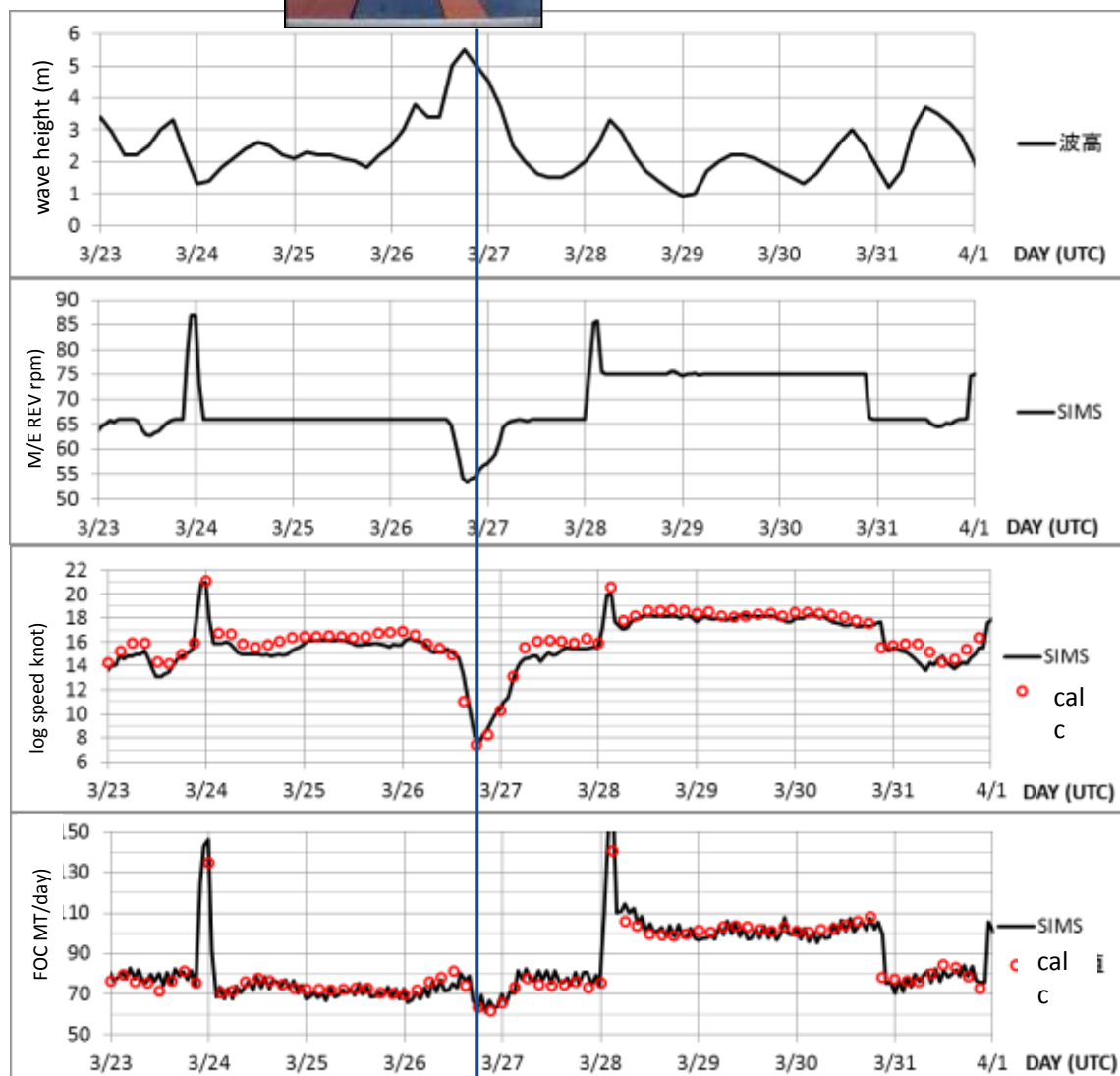
6000TEU 2012/3/21 - 4/1

Voyage : OAKLAND-TOKYO



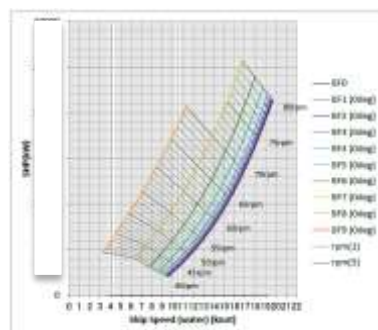
Accuracy of vessel performance  
model was confirmed.

Total FOC in voyage  
Actual: 961 MT  
Calculation: 969 MT



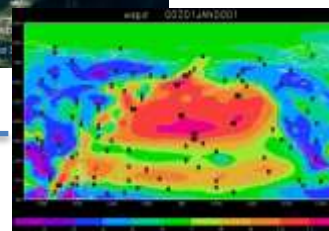
# Sea margin estimation

## - Example of LNG carrier -

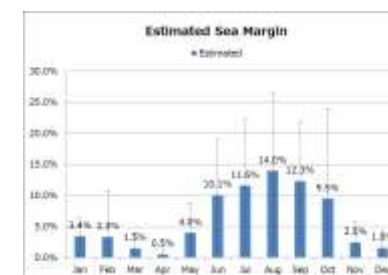
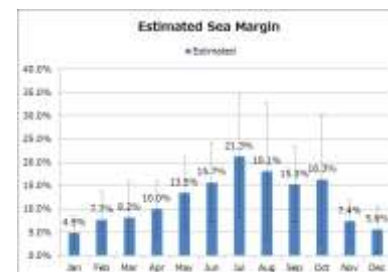


Ship performance model

Service route



Voyage simulation with past weather data

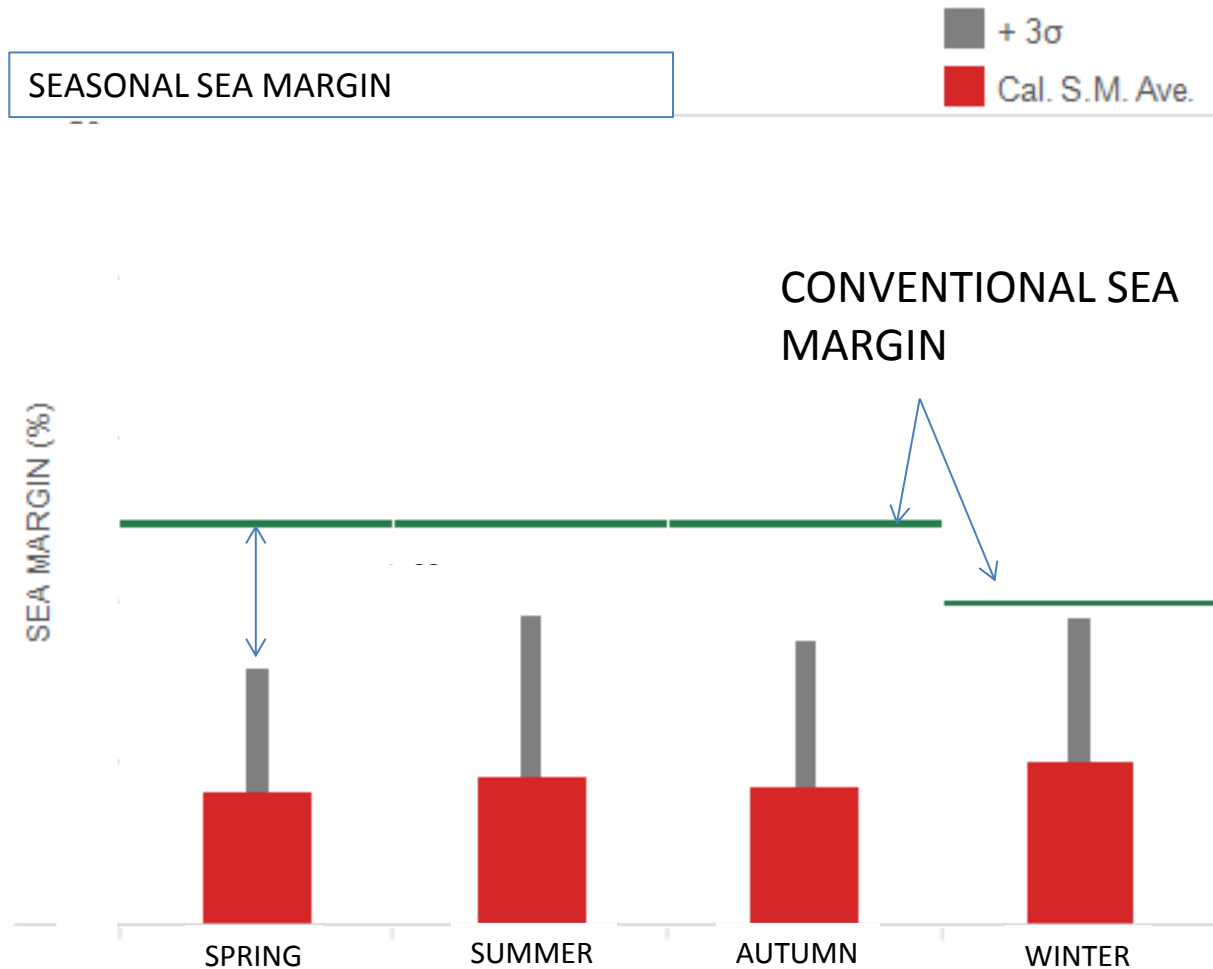


Estimation of  
- Sea margin  
- FOC and etc.

Combine ship performance model with weather data to optimize ship services

# Sea margin estimation

## - Example of cape size bulk carrier -

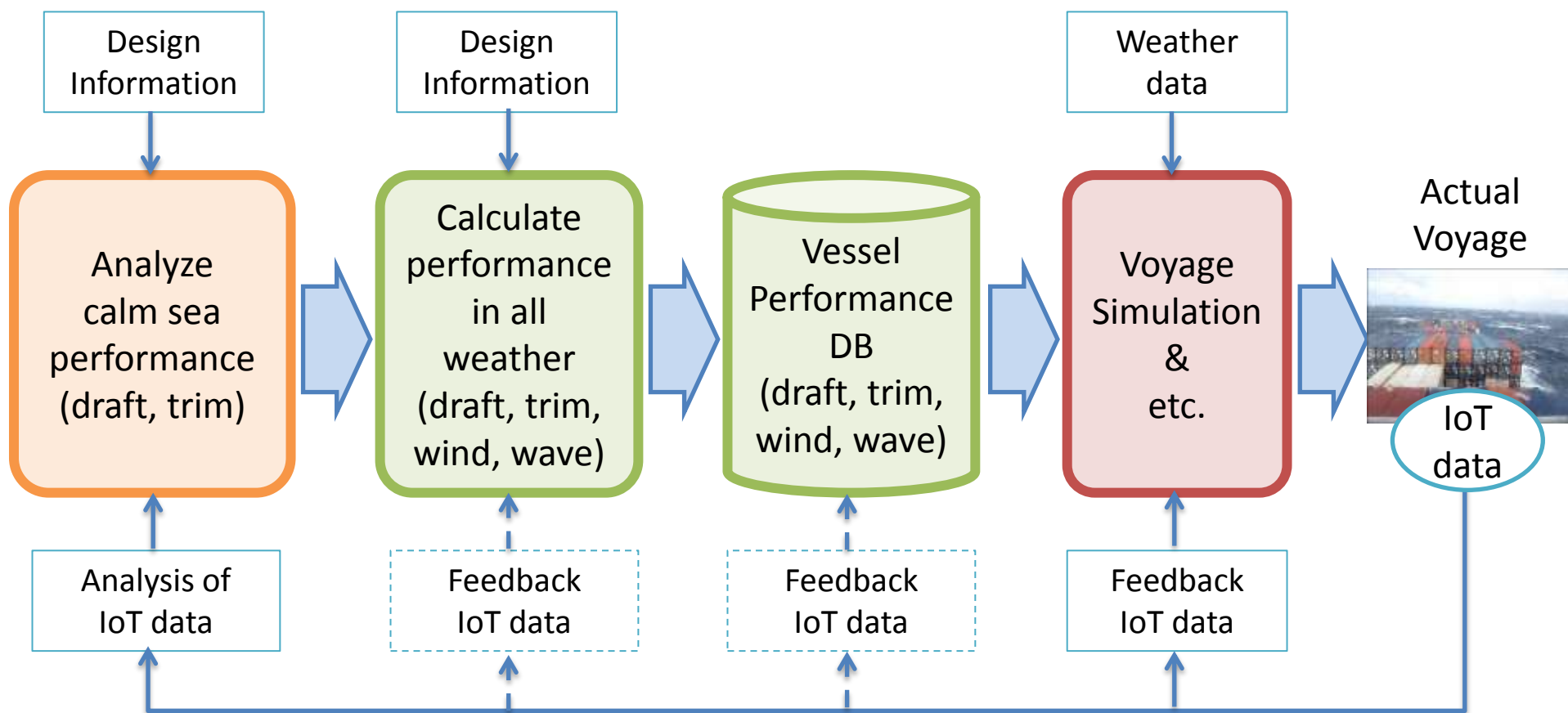


Simulation results show conventional sea margins are much larger than required for some routes

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# Flow of vessel performance analysis and usage



The future challenge would be how to feedback these knowledge and experience to ship design

# Thank you very much for your attention

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